

# Gouging Electrode

## FOR GOUGING OF ALL KINDS OF STEELS

### Applications

Gouging of carbon steels, cast irons, stainless steels, nonferrous alloys, etc.

### Characteristics on Usage.

- \* Designed for high efficiency in gouging of all kinds of steels.
- \* Operated surface is very clean.
- \* Suitable for rapid removal of unnecessary parts.
- \* When the electrodes have absorbed moisture, redry the electrodes at 70~100°C for 30~60minutes prior to use.

### Sizes available and recommended currents(AC or DC±)

Dia.(mm)	3.2	4.0	5.0
Length(mm)	350	350	400
Amp.	150~180	200~240	280~330

### Gouging-Hints

In gouging operation we must maintain 10~30° between the electrode and base plate.

Gouging direction 10~30°

