

# For Cast Iron KFN-50

*The KFN-50 Graphite type electrode is typically used in joining of spheroidal graphite cast iron, repairing of cast iron products such as cylinder covers, motor beds, casings and gears. KFN-50 is conveniently supplied in 2kg packets.*

*Glass  
House  
Specialized  
Supplies*



### Characteristics on usage:

- *Good crack resistance and mechanical properties*
- *Preheat at 150-300°C*
- *Temp to be applied varies in accordance with kind, size and shape of base plate*
- *Re-dry the electrode at 100-130°C for 30-60 min prior to use*

### Sizes available and recommended currents (AC OR DC+):

<i>Dia (mm)</i>	<i>2.6</i>	<i>3.2</i>	<i>4.0</i>
<i>Length (mm)</i>	<i>300</i>	<i>350</i>	<i>350</i>
<i>Amp.</i>	<i>60-90</i>	<i>80-120</i>	<i>120-150</i>